



Safety Data Sheet according to Regulation (EC) No 1907/2006

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Sista P897 PU-Reiniger / Terotech PU-Cleaner

SDS No. : 41980

V001.14

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Replaces version from: 14.08.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Sista P897 PU-Reiniger / Terotech PU-Cleaner

Contains:

Acetone

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Cleaner

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

Supplier: Projex Group Pty Ltd ABN: 13 003 859 916

Street Address: Unit 2/1 Military Road Matraville NSW 2036 Web: www.projex.com.au

Phone #: +612 8336 1666 Fax #: +612 9661 9925 Emergency phone #: Australia +61 432664472

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Aerosols	Category 1
H222 Extremely flammable aerosol.	
aerosol	Category 3
H229 Pressurised container: May burst if heated.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Signal word:**

Danger

Hazard statement:

H222 Extremely flammable aerosol.
 H229 Pressurised container: May burst if heated.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.

Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statement:

P102 Keep out of reach of children.
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking.
 P211 Do not spray on an open flame or other ignition source.
 P251 Do not pierce or burn, even after use.
 P261 Avoid breathing mist/spray.
 P280 Wear eye protection.
 P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

2.3. Other hazards

Solvents contained in the product evaporate during processing and their vapors can form explosive/highly inflammable air/vapor mixtures.

Pregnant women should absolutely avoid inhalation and skin contact.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Cleaner

Base substances of preparation:

containing solvents

Propellant gas base: dimethyl ether-isobutane/propane mixture

Carbon dioxide

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Acetone 67-64-1	200-662-2 01-2119471330-49	50- 80 %	Flam. Liq. 2 H225 Eye Irrit. 2 H319 STOT SE 3 H336
Dimethyl ether 115-10-6	204-065-8 01-2119472128-37	10- < 20 %	Flam. Gas 1 H220 Press. Gas H280
Isobutane 75-28-5	200-857-2 01-2119485395-27	10- < 20 %	Flam. Gas 1 H220 Press. Gas H280
Propane 74-98-6	200-827-9 01-2119486944-21	1- < 10 %	Flam. Gas 1 H220 Press. Gas H280

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remains (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Vapors may cause drowsiness and dizziness.

Repeated exposure may cause skin dryness or cracking.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Danger of slipping on spilled product.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains.

Transport by automobile: leave the container wrapped in a cloth in the trunk, never in the passenger area.

During processing and drying after adhesion, ventilate well. Avoid all sources of fire such as stoves and ovens. Switch off all electrical devices such as parabolic heaters, hot plates, storage heaters etc. in good time for them to have cooled down before commencing work. Avoid all sparks, including those occurring at electrical switches and devices.

Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

For pressurized can: protect from direct sunshine and temperatures above 50°C.

Ensure that storage and workrooms are adequately ventilated.

Do not store near sources of heat or ignition, or reactive materials.

Do not store together with oxidants.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Cleaner

SECTION 8: Exposure controls/personal protection

8.1. Control parameters**Occupational Exposure Limits**

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acetone 67-64-1 [ACETONE]	500	1.210	Time Weighted Average (TWA):	Indicative	ECTLV
Acetone 67-64-1			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Acetone 67-64-1	500	1.200	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Dimethyl ether 115-10-6 [DIMETHYLETHER]	1.000	1.920	Time Weighted Average (TWA):	Indicative	ECTLV
Dimethyl ether 115-10-6	1.000	1.900	Exposure limit(s):	8	TRGS 900
Dimethyl ether 115-10-6			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Isobutane 75-28-5	1.000	2.400	Exposure limit(s):	4	TRGS 900
Isobutane 75-28-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Propane 74-98-6	1.000	1.800	Exposure limit(s):	4	TRGS 900
Propane 74-98-6			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Acetone 67-64-1	aqua (intermittent releases)					21 mg/L	
Acetone 67-64-1	sewage treatment plant (STP)					100 mg/L	
Acetone 67-64-1	sediment (freshwater)					30,4 mg/kg	
Acetone 67-64-1	sediment (marine water)					3,04 mg/kg	
Acetone 67-64-1	soil					29,5 mg/kg	
Acetone 67-64-1	aqua (freshwater)					10,6 mg/L	
Acetone 67-64-1	aqua (marine water)					1,06 mg/L	
Dimethyl ether 115-10-6	aqua (freshwater)					0,155 mg/L	
Dimethyl ether 115-10-6	sediment (freshwater)					0,681 mg/kg	
Dimethyl ether 115-10-6	soil					0,045 mg/kg	
Dimethyl ether 115-10-6	sewage treatment plant (STP)					160 mg/L	
Dimethyl ether 115-10-6	aqua (marine water)					0,016 mg/L	
Dimethyl ether 115-10-6	aqua (intermittent releases)					1,549 mg/L	
Dimethyl ether 115-10-6	sediment (marine water)					0,069 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Acetone 67-64-1	Workers	Inhalation	Acute/short term exposure - local effects		2420 mg/m3	
Acetone 67-64-1	Workers	dermal	Long term exposure - systemic effects		186 mg/kg bw/day	
Acetone 67-64-1	Workers	Inhalation	Long term exposure - systemic effects		1210 mg/m3	
Acetone 67-64-1	general population	dermal	Long term exposure - systemic effects		62 mg/kg bw/day	
Acetone 67-64-1	general population	Inhalation	Long term exposure - systemic effects		200 mg/m3	
Acetone 67-64-1	general population	oral	Long term exposure - systemic effects		62 mg/kg bw/day	
Dimethyl ether 115-10-6	Workers	inhalation	Long term exposure - systemic effects		1894 mg/m3	
Dimethyl ether 115-10-6	general population	inhalation	Long term exposure - systemic effects		471 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

The product should only be used at workplaces with intensive ventilation/extraction. If intensive ventilation/extraction is not possible then self-contained independent respiratory protection should be worn.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

material thickness > 0.4 mm

Perforation time > 30 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	pressurized can low viscosity, Sprayable colourless
Odor	characteristic, of keton
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	>= 3000 mbarinner wall pressure of the can
Vapour pressure (50 °C (122 °F))	<= 8000 mbarinner wall pressure of the can
Density (20 °C (68 °F))	0,79 g/cm3
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Partially soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable

Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	2,5 %(V)
upper	14,3 %(V)
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Temperatures over appr. 50 °C

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.
Vapors may cause drowsiness and dizziness.

Inhalative toxicity:

The toxicity of the product is due to its narcotic effect after inhalation.
In the event of protracted or repeated exposure, damage to health cannot be excluded.

Skin irritation:

Repeated exposure may cause skin dryness or cracking.

Eye irritation:

Causes serious eye irritation.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Acetone 67-64-1	LD50	5.800 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Acetone 67-64-1	LC50	76 mg/l		4 h	rat	
Dimethyl ether 115-10-6	LC50	164000 ppm		4 h	rat	
Propane 74-98-6	LC50	619 mg/l		4 h	mouse	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Acetone 67-64-1	LD50	> 15.688 mg/kg	dermal		rabbit	Draize Test

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acetone 67-64-1	not irritating		guinea pig	

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acetone 67-64-1	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Acetone 67-64-1	not sensitising	Guinea pig maximisation test	guinea pig	

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Acetone 67-64-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acetone 67-64-1	negative	oral: drinking water		mouse	
Dimethyl ether 115-10-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Isobutane 75-28-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Isobutane 75-28-5	negative			Drosophila melanogaster	
Propane 74-98-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Propane 74-98-6	negative			Drosophila melanogaster	

Carcinogenicity:

Hazardous components CAS-No.	Result	Species	Sex	Exposure time Frequency of treatment	Route of application	Method
Acetone 67-64-1	not carcinogenic	mouse	female	424 d 3 times per week	dermal	

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Acetone 67-64-1	NOAEL=900 mg/kg	oral: drinking water	13 wdaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Dimethyl ether 115-10-6	NOAEL=> 10000 ppm	inhalation	4 week6 hours/day, 5 days/week	rat	
Isobutane 75-28-5		inhalation: gas	28 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Propane 74-98-6		inhalation: gas	28 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Acetone 67-64-1	LC50	8.120 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acetone 67-64-1	EC50	8.800 mg/l	Daphnia	48 h	Daphnia pulex	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acetone 67-64-1	NOEC	530 mg/l	Algae	8 d	Microcystis aeruginosa	DIN 38412-09
Acetone 67-64-1	EC10	1.000 mg/l	Bacteria	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Acetone 67-64-1	NOEC	2.212 mg/l	chronic Daphnia	28 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Dimethyl ether 115-10-6	LC50	> 4.000 mg/l	Fish	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
Dimethyl ether 115-10-6	EC50	> 4.000 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dimethyl ether 115-10-6	EC50	> 1.000 mg/l	Algae	72 h	Not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dimethyl ether 115-10-6	EC10	> 1.600 mg/l	Bacteria	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Isobutane 75-28-5	EC50	7,71 mg/l	Algae	96 h		

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Acetone 67-64-1	readily biodegradable	aerobic	81 - 92 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
Dimethyl ether 115-10-6	Not readily biodegradable.	aerobic	5 %	EU Method C.4-A (Determination of the "Ready" Biodegradability Dissolved Organic Carbon (DOC) Die-Away Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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Acetone 67-64-1	-0,24					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Dimethyl ether 115-10-6	0,07				25 °C	QSAR (Quantitative Structure Activity Relationship)
Isobutane 75-28-5	2,88				20 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Acetone 67-64-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Dimethyl ether 115-10-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Isobutane 75-28-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Propane 74-98-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

14 06 03 Other solvents and solvent mixtures

SECTION 14: Transport information**14.1. UN number**

ADR	1950
RID	1950
ADN	1950
IMDG	1950
IATA	1950

14.2. UN proper shipping name

ADR	AEROSOLS
RID	AEROSOLS
ADN	AEROSOLS
IMDG	AEROSOLS
IATA	Aerosols, flammable

14.3. Transport hazard class(es)

ADR	2.1
RID	2.1
ADN	2.1
IMDG	2.1
IATA	2.1

14.4. Packing group

ADR
RID
ADN
IMDG
IATA

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (D)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 100,00 %
(VOCV 814.018 VOC regulation
CH)

List of ingredients according to Detergents regulation.

Acetone
Dimethyl ether
Isobutane
Propane

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of May 17, 1999)
Classification in conformity with the calculation method

BG regulations, rules, infos:

BG data sheet: BGI 621 Solvents
BG data sheet: BGI 522 Hazardous substances

Storage class according to TRGS 510: 2B

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H220 Extremely flammable gas.
H225 Highly flammable liquid and vapor.
H280 Contains gas under pressure; may explode if heated.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.